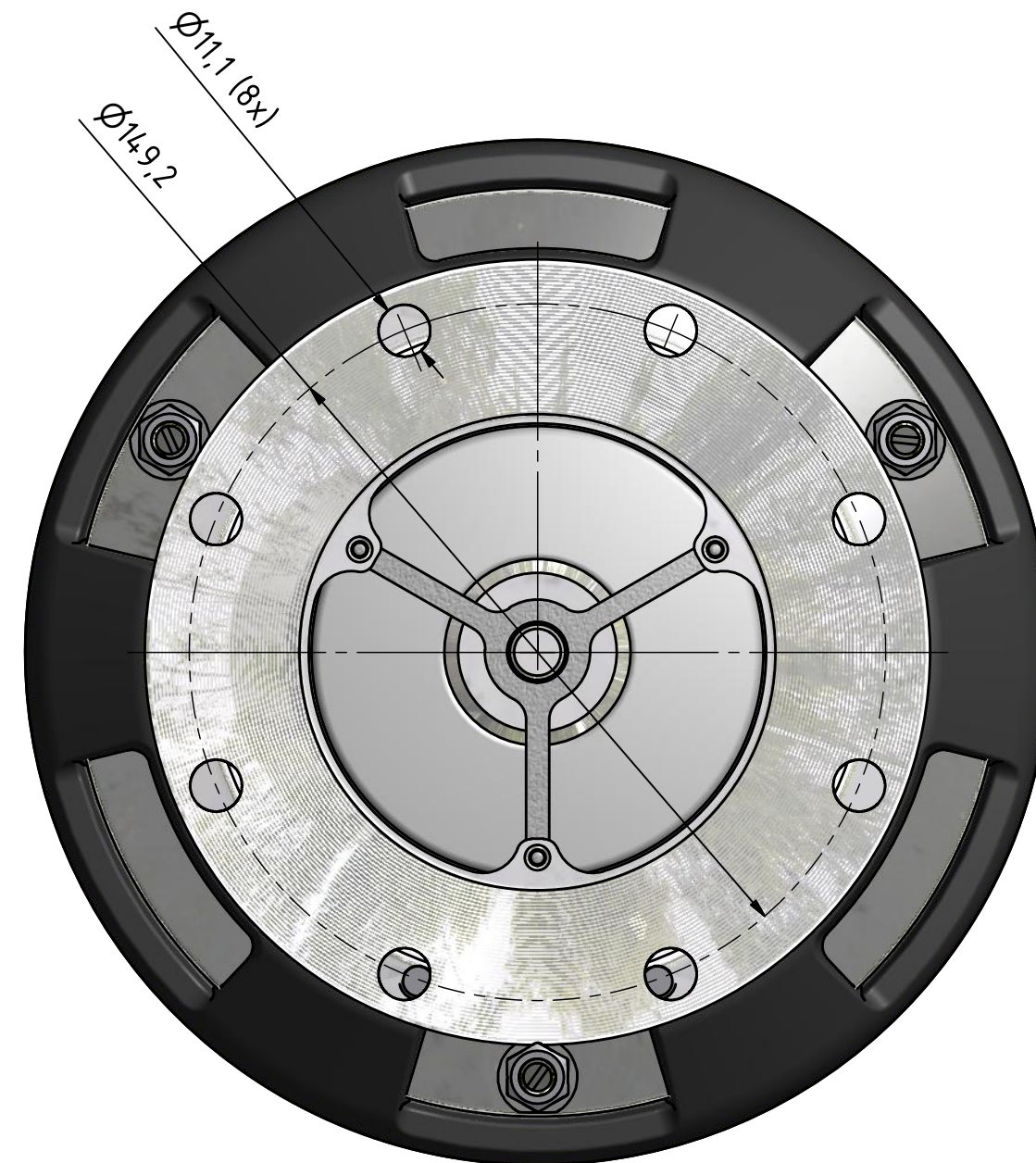
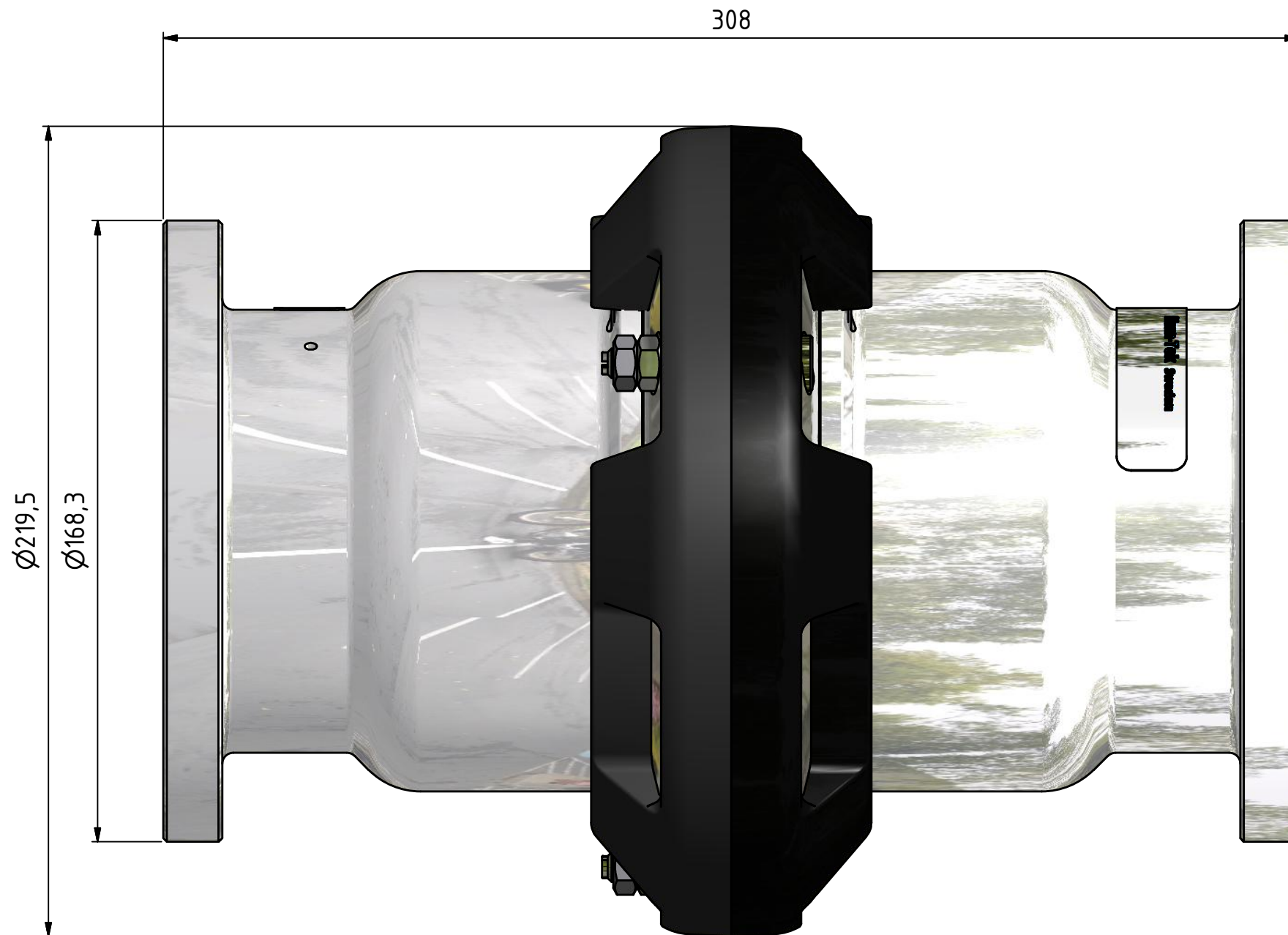


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| NO. | Revision comprises | Date | Sign. | Appr by |
|-----|--------------------|------|-------|---------|
|     |                    |      |       |         |

|  |                                 |                    |  |                     |
|--|---------------------------------|--------------------|--|---------------------|
| Detail No:   | Material                        | Ämne/Blank         | Ytbeh./Treatment   | Vikt/Weight         |
| <b>Mann</b><br>Tek   | Designed/drawn by<br>G. Kopplin | Scale:<br>1:1,5    | Dimension with no tolerances acc to<br>Machined SS-ISO 2768-1 medium<br>Weld Forge SS-ISO 2768-1 coarse<br>Surface roughness ISO 1302<br>Form & position tol SS ISO 1101 |                     |
|  | Checked<br>P. Nyberg            | Date<br>2009-10-14 |  |                     |
|  | Approved<br>T. Mann             |                    |  |                     |
| <b>Industrial Break-Away 4"</b><br><b>Flange 4" T.T.M.A.</b> |                                 |                    | Data nr./Comp No.<br>N568D1101E  | Blad/Sheet<br>1 / 1 |
|  |                                 |                    | Drawing No.<br><b>N568D1101E-1</b>   | Rev.                |